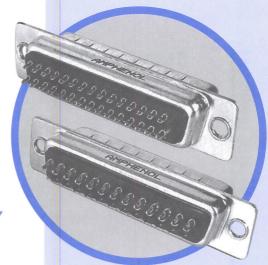
SOLDER-CUP TERMINATION STANDARD and HIGH DENSITY



Specifications

• Connectors according to: MIL C24308 - NFC 93425-HE5

Materials and Platings				
hells	Steel, bright tin over nickel plating			
nsulator	Glass-filled thermoplastic, UL 94V-0			
in contacts	Brass, selected gold in mating area;			
	2.54µm (100µ") min. tin			
	on termination area over			
	1.27µm (50µ") min. nickel			
ocket contact	Phosphor bronze, selected gold in			
	mating area; 2.54µm (100µ") min. tin-			
	on termination area over 1.27µm			
	(50μ") min. nickel			
Rear insert	Brass, 2.54µm (100µ") min. nickel plated			
crewlock	Brass, 2.54µm (100µ") min. nickel plated			

	Electrical Data
Current rating	Standard Density: 5A
	High Density: 3A
Voltage rating	250V AC/rms 50Hz
Withstanding voltage	1000V AC/rms 50Hz for one minute
Insulation resistance	1000MΩ at 500V DC
Contact resistance	20mΩ max

Climatic Data					
Operating temperature Salt spray	-55°C to +125°C 24 hours				

Mechanical Data

Single contact insertion force Single contact withdrawal force 0.54kg (1.19lb) max SD: 0.06kg (0.13lb) min HD: 0.02kg (0.044lb) min

Mating and unmating force

Unit: kg (lb)

No. of Cts		S	D	HD	
SD	HD	Mate (max)	Unmate (min)	Mate (max)	Unmate (min)
9	15	3.05 (6.74)	0.36 (0.79)	3.81 (8.42)	0.52 (1.14)
15	26	5.09 (11.24)	0.46 (1.01)	5.95 (13.16)	1.05 (2.32)
25	44	8.44 (18.66)	0.81 (1.8)	9.26 (20.46)	1.37 (3.02)
37	62	12.51 (27.65)	1.1 (2.47)	13.48 (29.78)	1.76 (3.88)
50	78	14.65 (32.38)	1.6 (3.56)	15.82 (34.96)	2.02 (4.46)

Standard plating thickness

- gold flash
- 0.4μm (15μ") gold
- 0.76 µm (30µ") gold

SCKIP110

The Amphenol "SD" series features precision formed contacts, and insulator with closed entry contacts cavities.

This series gives you Amphenol's high standards of quality and reliability to meet all of your commercial requirements.

Economical solder cup connectors

Industrial

Telecom

Any industry standard
 I / O connections

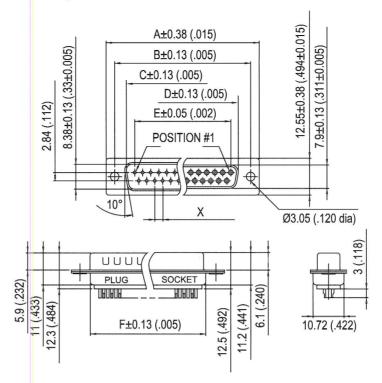
inections



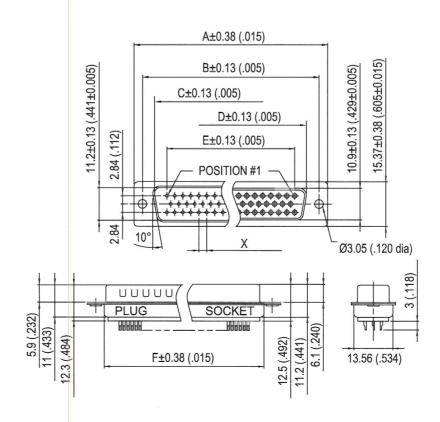


HARACTERISTICS

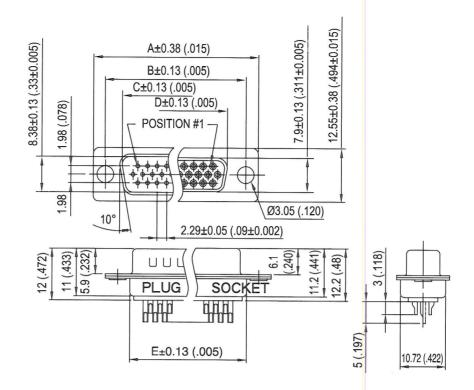
Standard Density



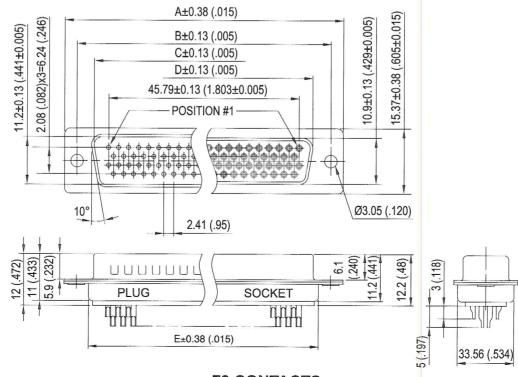
Nb OF	DIMENSIONS mm (inch)						
CONTACTS	Α	В	C	D	E	F	X
9	30.84 (1.21)	24.99 (.98)	16.92 (.67)	16.24 (.64)	11.09 (.44)	19.28 (.76)	2.74
15	39.24 (1.54)	33.32 (1.31)	24.7 (.972)	24.56 (.97)	19.39 (.76)	27.51 (1.08)	2.74
25	53.04 (2.09)	47.04 (1.85)	38.96 (1.53)	38.38 (1.51)	33.24 (1.31)	41.30 (1.63)	2.77
37	69.32 (2.73)	63.50 (2.50)	55.42 (2.18)	54.76 (2.16)	49.86 (1.96)	57.71 (2.27)	2.77
50	67 (2.64)	61.11 (2.41)	52.86 (2.08)	52.34 (2.06)	44.32 (1.75)	55.3 (2.18)	2.77



High Density



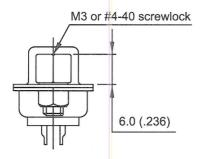
Nb OF CONTACTS					
	Α	В	C	D	E
15	30.84 (1.21)	24.99 (.98)	16.92 (.67)	16.24 (.64)	19.28 (.76)
26	39.24 (1.54)	33.32 (1.31)	24.7 (.972)	24.56 (.97)	27.51 (1.08)
44	53.04 (2.09)	47.04 (1.85)	38.96 (1.53)	38.38 (1.51)	41.30 (1.63)
62	69.32 (2.73)	63.50 (2.50)	55.42 (2.18)	54.76 (2.16)	57.71 (2.27)
78	67 (2.64)	61.11 (2.41)	52.86 (2.08)	52.34 (2.06)	55.3 (2.18)



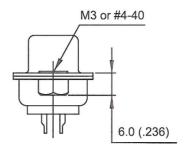
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78 CONTACTS

Panel mounting option

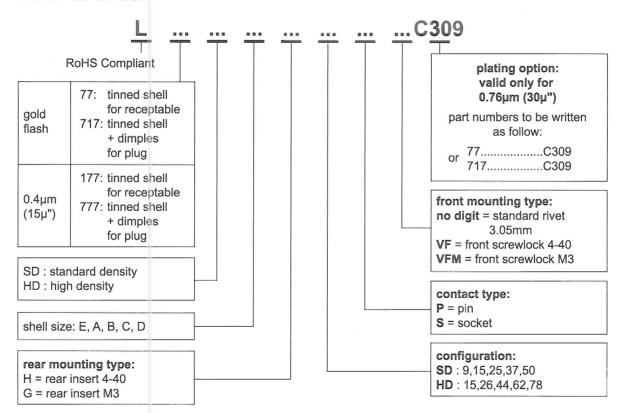


Front Female Screwlock
VF / VFM



Threaded Rear Insert

How to order



For special request, please consult factory

Do not hesitate to contact us for further information

Amphenol

Amphenol IT & Communication Products

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